January 26, 2022

CE7000-130AP

Version 1.25 *Release date: January 26, 2022.*

- Modification

  "E01022 Hardware Position Alarm" is applied when the following occurred.

  1. When the tool position is lowered below the home position during the pen down check at power-on.
  2. When a current value of 500mA is loaded for more than 5 seconds by PWM control.

Version 1.24 *Release date: October 26, 2021.*

- Fixed problem

  1. When reloading the media which was loaded once and selecting "CONTINUE" from the Select menu, the origin point when the media was first set was not correctly taken over.

- Modification

  1. Removed "Select Suffix" from manufacturing menu.

Version 1.23 *Release date: June 1, 2021.*

- Fixed problem

  1. When sending cutting data with tool change while Auto Paneling was turned on, extra lines could be cut on the second sheet or incorrect condition numbers could be displayed.

Version 1.22 *Release date: February 24, 2021.*

- Fixed problem

  1. When the "AUTO" was selected in the initial blade control mode selectable function, the pen block moved and hit to the left end in case the specific data was outputted.

Version 1.21 *Release date: January 26, 2021*

- Fixed problem

1. When a short length of media was cross cut, the media did not fall down to the basket.
2. The Initial Pre Feed length was not enough length.
   When the roll media was fed, it got tension.

- Modification
   1. The Auto and Fixed mode of initial blade control mode is able to select in the maintenance menu.
   2. When the NVRAM Clear was performed the backup NVRAM does not set to the default setting.

Version 1.20   *Release date: August 4, 2020*

- Fixed problem
   1. When the USB memory of data was cutting, the cross cutting was not performed with the specified timeout setting.
   2. The blade consumption alarm of beep was not working for the group 8.

- Modification
   1. The function was added to display the MAC address in the maintenance mode.
   2. The aging is able to perform while push roller is rising in the maintenance mode.
   3. The following commands were added for application software.
      Gets setting from plotter
      Sets the setting to plotter

Version 1.10   *Release date: June 23, 2020*

- Fixed problem
   1. Bug fix on the cross cut disability issue on shorter data than separator length on segment cutting mode by time out.

- Modification
   1. Modifies to select the external clock of CPU to the full speed mode of USB.

Version 1.04   *Release date: April 15, 2020*

- Fixed problem

1. When the separator H was specified in the segment cutting mode, the cross cutter did not work correctly.

- Modification
  1. The maximum alarm distance for Blade wear alarm setup was changed from the 5 km to the 100 km.
  2. The margin for the push roller detection was added to detect the push roller position correctly.

Version 1.03	Release date: January 21, 2020

- Fixed problem
  1. When data was receiving via the LAN port, it took about 10 sec to start cutting.
  2. The tool height did not reset after cutting was finished.
  3. The refresh value for the SDRAM was incorrect.
  4. The "PG" command did not work, therefore when the PG command was received the cross cut did not work.
  5. When the serial number was started from "0", the first digit of "0" could not display at the serial number menu in the maintenance mode.

- Modification
  1. The tool exchange error was added to the tool exchange test of maintenance mode.
  2. The aging was process was change for production.

Version 1.02	Release date: September 18, 2019

- Fixed problem
  1. The extra blade angle correction was performed for the initial blade angle correction when there is large angle from the X axis.
- Modification
  1. The confirmation procedure was changed for the cutting area in the production line.
     CE7000-130AP:
     When the A4 size of sheet was loaded, confirm it will plot the 247 mm for vertical direction.
  2. The aging time was reduced.

- Initial version

End