








# GRAPHTEC

## FC8600 BLADES







UA blades are recommended for rigid medias due to their modified blade tip.

	CB09UB	<b>Angle 45° Diameter 0.9mm</b> Standard blade for vinyl cutting, and self-adhesive marking film (PVC film), up to 0.25 mm thick. The maximum cutting distance is approximately 13,123 Feet.
	CB09UB-K60	<b>Angle 30° Diameter 0.9mm</b> Supersteel Blade for cutting the window tint film or thin film, up to 0.25 mm thick.
	CB15U	<b>Angle 45° Diameter 1.5mm</b> Supersteel blade for cutting rigid or thicker media, 0.25 mm to 0.5 mm thick. (laminates, smart device, device screen protection media)
	CB15UA	<b>Angle 45° Diameter 1.5mm</b> Supersteel Blade for cutting high-intensity reflective film or harder film.
	CB15U-K30	<b>Angle 60° Diameter 1.5mm</b> Supersteel Blade for cutting rigid media, 0.25 mm to 0.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and high intensity reflective sheeting. <b>NOTE: USA 60° Japan 30°</b>
	CB15UA-K30	<b>Angle 60° Diameter 1.5mm</b> Supersteel Blade for cutting rigid media, 0.25 mm to 1.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and high intensity reflective sheeting. <b>NOTE: USA 60° Japan 30°</b>
	CT01H	<b>Cross Cutter</b> Standard blade
	CT02U	<b>Cross Cutter</b> Supersteel Blade

## FC8600 BLADE-HOLDERS

Recommended control-panel setting for small-detailed character cutting:

CB15U-K30 **Offset +2, Force 10-14, Speed 30 or less, Acceleration 4**

	PHP31-FIBERSTEADTLER	FIBERSTEADTLER Lumocolor holder.
	PHP33-CB09N-HS SPRING BUILT-IN TYPE	<b>Compatible with blades: CB09UB, CB09UB-K60</b> 0.9mm, blue tip, black ABS tip. Not recommended for CB09UA blades with springs.
	PHP33-CB15N-HS SPRING BUILT-IN TYPE	<b>Compatible with blades: CB15U, CB15U-K30, CB15UA, CB15U-K20-2SP, CB15UA-K30</b> 1.5mm, red tip, black ABS tip.
	PHP34-BALL	Ballpoint pen holder for black, oil based pen (KB700-BK).
	PHP35-CB09-HS SPRING BUILT-IN TYPE	<b>Compatible with blades: CB09UB, CB09UB-K60</b> 0.9mm, blue top, black brass tip. <b>ATTENTION:</b> If you are using CB09UA Blade (with spring); Insert only the CB09UA blade without the spring. This blade-holder, plunger design already includes an internal spring. These brass tip blade-holders, plungers are more rigid and lend to more accurate cutting.
	PHP35-CB15-HS SPRING BUILT-IN TYPE	<b>Compatible with blades: CB15U, CB15U-K30, CB15UA, CB15U-K20-2SP, CB15UA-K30</b> 1.5mm, red top, black brass tip. These brass tip blade-holders/plungers are more rigid and lend to more accurate cutting. <b>NOTE:</b> REMOVE CB15 SP Blade spring before installing into this Blade-holder. DO NOT install any blade spring.