

# GRAPHTEC

## FCX4000 BLADES








UA blades are recommended for rigid medias due to their modified blade tip.

	CB09UB	<b>Angle 45° Diameter 0.9mm</b> Supersteel blade for vinyl cutting, and self-adhesive marking film (PVC film), up to 0.25 mm thick. The maximum cutting distance is approximately 13,123 Feet.
	CB09UB-K60	<b>Angle 30° Diameter 0.9mm</b> Supersteel Blade for cutting the window tint film or thin film, up to 0.25 mm thick.
	CB15U	<b>Angle 45° Diameter 1.5mm</b> Supersteel blade for cutting rigid or thicker media, 0.25 mm to 0.5 mm thick. (laminates, smart device, device screen protection media)
	CB15UA	<b>Angle 45° Diameter 1.5mm</b> Supersteel Blade for cutting high-intensity reflective film or harder film.
	CB15U-K30	<b>Angle 60° Diameter 1.5mm</b> Supersteel Blade for cutting rigid media, 0.25 mm to 0.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and high intensity reflective sheeting. <b>NOTE: USA 60° Japan 30°</b>
	CB15UA-K30	<b>Angle 60° Diameter 1.5mm</b> Supersteel Blade for cutting rigid media, 0.25 mm to 1.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and high intensity reflective sheeting. <b>NOTE: USA 60° Japan 30°</b>





## FCX4000 BLADE-HOLDERS

Recommended control-panel setting for small-detailed character cutting:

15UK-30 Offset +2, Force 10-14, Speed 30 or less, Acceleration 3

	PHP31-FIBERSTEADTLER	FIBERSTEADTLER Lumocolor holder. <b>NOTE: Not compatible with FC4500-50</b>
	PHP33-CB09N-HS SPRING BUILT-IN TYPE	<b>Compatible with blades: CB09UB, CB09UB-K60</b> Designed for use with 0.9mm CB09UB blades for vinyl and window tint film cutting. Not recommended for CB09UA blades with springs.
	PHP33-CB15N-HS SPRING BUILT-IN TYPE	<b>Compatible with blades: CB15U-K30, CB15U, CB15UA, CB15U-K20-2SP, CB15UA-K30</b> For use with 1.5mm CB15 Blades.
	PHP34-BALL	Ballpoint pen holder for black, oil based pen (KB700-BK).
	PHP35-CB09-HS SPRING BUILT-IN TYPE	<b>Compatible with blades: CB09UB, CB09UB-K60</b> 0.9mm Blade-holder with blue top, and brass tip / for 0.9mm CB09 blades. <b>ATTENTION:</b> If you are using CB09UA Blade (with spring); Insert only the CB09UA blade without the spring. This blade-holder, plunger design already includes an internal spring. These brass tip blade-holder, plungers are more rigid and lend to more accurate cuts.
	PHP35-CB15-HS SPRING BUILT-IN TYPE	<b>Compatible with blades: CB15U, CB15U-2SP, CB15U-5SP, CB15U-K30, CB15UA, CB15U-K20-2SP, CB15UA-K30</b> 1.5mm Blade-holder with red top, and Brass Tip For CB15 Blades. These brass tip blade-holders/plungers are more rigid and lend to more accurate cutting. <b>NOTE: REMOVE CB15 SP Blade spring before installing into this Blade-holder. DO NOT install any blade spring.</b>
	PHP71-SHARPIE	Sharpie holder with a metal sleeve that can be used on our FC and CE series cutters.

# FCX4000 CREASING TOOLS

	CP-001	Stick type for heavy paper
	PM-CT-002	Pen type for curves on heavy paper
	CPGA-011	Creasing tool 0.03" fine tipped creasing tool for paper
	CPGA-012	Creasing tool 0.05" tip creasing tool for cardboard