

April 11, 2023

FCX2000 Series

Version 3.70**Release date: April 5, 2023**

- Modification
 1. To reduce the risk of unexpected incident, the move to origin speed reduced to 15cm/sec from the speed linked to "Speed/Pen Up Speed", which will be effective when pressing "PAUSE/MENU" or "COND/TEST" button.
 2. Change the tool name on the display to meet the official tool name to "PM-CT-002", "CP-001", "CP-002" and "CP-003".

Version 3.60**Release date: March 6, 2023**

- Fixed problem
 1. Sometimes a back side registration mark was cut off before the entire front page job was finished, when back side registration marks drawn by creasing on front page.

Version 3.50**Release date: February 8, 2023**

- Fixed problem
 1. When selecting [Y OUTSIDE], the initializing operation of Blade Angle Position has been changed to be done in the area 15mm below in the Y direction from the cut start point.

Version 3.40**Release date: October 17, 2022**

- Fixed problem
 1. Fixed a problem in which when the condition number was changed from the cut condition selection screen, it sometimes returned to the condition number specified by the previous command.

Version 3.30**Release date: September 13, 2022**

- Fixed problem
 1. Fixed a problem in which changing the condition number from the menu would return to the condition specified immediately before the change when

the command was set other than AUTO with Sort ON.

Version 3.20**Not Released**

- Modification
 1. Added the specification to support mountain and valley folds of the reverse registration mark by TB40 command.

Version 3.10**Release date: February 24,2022**

Fixed problem

1. When the message "USE THE POSITION KEY TO MOVE THE TOOL AND THEN PRESS ENTER" is displaying, the beeping will continue if the menu key will be pressed while the tool is moving.

Modification

1. Cutting quality was improved by adjusting the control value to suppress the impact caused by up and down of the tool.

Version 3.00**Release date: January 12, 2022**

- Fixed problem
 1. When using the Segment Area Registration Mark, a line segment that was not actually part of the data was drawn when crossing the first segment in some data.

Version 2.90**Not Released**

- Modification
 1. Aging operation in the production process was changed to finish after a specified number of times.

Version 2.80**Release date: April 13, 2021**

- Modification
 1. Added a function to change the sensing start position only once and detect again if the automatic registration mark sensing does not work when the registration mark sensing start position is the current position and the tool carriage is in the origin point (0, 0).

- Fixed problem
 1. Even when the tool up height was set to "Higher Position", the set position

might not be maintained at the end of data.

2. An error occurred at the second mark when plotting the data with multiple registration marks while the tool sort function is on.

Version 2.70**Release date: February 16, 2021**

- Modification

1. Default offset of CB09U has been reduced to “-2” in order to adjust the cutting quality.

Please be careful that previous default (+0) is now (-2) on this version.

Version 2.60**Release date: December 2, 2020**

- Modification

1. The initial blade angle position can be performed in the area (0mm, 0mm) to (-15mm, -15mm) outside the cutting area.

Version 2.50**Release date: July 14, 2020**

- Fixed problem

1. When the cutting job was canceled, the tool went down.
2. When the group 8 of consumption level became to alarming, it was not beeped.
3. When the following condition, the X position alarm was occurred.
When the status command “V” was received and the Y bar position was far from the home position tool.
And this occurs when the command setting is “AUTO” only.

- Modification

1. The maximum alarm distance for Blade wear alarm setup was changed from the 5 km to the 100 km.
2. The menu to display the MAC address was added in the maintenance mode.
3. The arc end process was removed which was added in version 2.10, to make symmetry cutting.
4. The device settings output function command was added.

Version 2.40**Release date: January 28, 2020**

- Fixed problem

1. The tool height did not reset after cutting was finished.

2. When the serial number was started from "0", the first digit of "0" could not display at the serial number menu in the maintenance mode.

Version 2.30**Release date: May 28, 2019**

- Modification
 1. The "TOOL DOWN SPEED" function was added which it removes the press mark of each tool down.
 2. The function name of "TOOL UP SPEED" in tool menu was renamed to the "MOVING SPEED", it prevent to misunderstand for the "TOOL DOWN SPEED".

Version 2.20**Release date: February 13, 2019**

- Fixed problem
 1. When it is cutting by the copy mode of plotter, the origin command of TC36 did not function.
Therefore the first registration mark was not able to detect correctly with the copy mode.

Version 2.10**Release date: August 29, 2018**

- Modification
 2. The initial blade direction was improved to be same direction for the first cutting.
 3. The end of arc processing was improved.
 4. The test of Patlite was added to the Maintenance
- Fixed problem
 1. When the ENTER key was pressed when the second registration mark is searching the FCX2000 was locked.

Version 2.00**Release date: March 14, 2018**

- Fixed problem
 1. Sometimes the registration mark sensor did not go down.
 2. Tool position did not go to the Home position when the TOOL SELECT PAUSE SETTING was set to ENABLED.

Version 1.90**Release date: February 7, 2018**

- Fixed problem

1. The error is displayed when the 20 mm reversed color of segment registration mark type 1 is detecting. It will stop before last one registration mark.
2. It cuts from incorrect position when the plot file was output from the USB memory after the origin was moved to any position.

Version 1.80**Release date: November 29, 2017**

- Fixed problem
 1. The cutting speed becomes slow when the straight line is cutting at the segment registration mark mode.
 2. It did not return to the home position when the rotation setting is ON even if the origin key was pressed.
 3. The tool went down while 5 sec beeping when the blade consumption level became 100%.
 4. The abnormal cutting performed when the blade type of CP-001 was selected.
 5. The length of creasing line was incorrect.

Version 1.70**Release date: September 13, 2017**

- Fixed problem
 1. The Initial blade angle control method was improved to have good connection of start and end of cutting position. The pattern "L" of Initial blade angle control was extended 2 mm and it is cut at the tool force setting.
 2. The tool UP/DOWN control method was improved to have good connection of start and end of cutting position.
 3. The tool up position was changed from the 3.8 mm to the 5.3 mm, to have good connection of start and end of cutting position.
 4. The smoothing method for curve was improved to have good connection of start and end of cutting position.
- Modification
 1. The specified Initial blade angle control position will be saved to memory and it is kept even if the power was turned off.

Version 1.60**Release date: August 2, 2017**

- Fixed problem
 1. Sometimes the plotter runs out of control at the Auto Command detecting

mode when data is receiving via the LAN port.

Version 1.50

Release date: June 14, 2017

- Fixed problem
 1. Some of menus in Chinese were corrected.
 2. It did not cut from the second data when the data has the multi registration mark and the multi pass cutting.
 3. The USB memory was not recognized when the “%” contained file name is in the USB memory.

- Modification
 1. Corresponded to the ten languages. The following even languages are added.
Korean, German, French, Italian, Spanish, Portuguese, Russian.

Version 1.40

Release date: March 1, 2017

- Fixed problem
 1. Some of data were lost when the PLT file was output from the USB memory stick, and the command error was displayed.

- Modification
 1. The tool number displaying was added to the VIEW function in ready mode to know which tool was selecting.

Version 1.30

Release date: January 25, 2017

- Fixed problem
 1. The scanning position for the registration marks was not correct when the origin was moved before the bar-cord cutting was performed.
 2. Creasing did not perform when the data of creasing is single line only.

Version 1.20

Release date: November 10, 2016

- Fixed problem
 1. More than two PCs were not able to connect on the LAN interface.
 2. The status of perforation line was not printed in the condition list when the perforation setting was set to OFF.
 3. The backup of adjustment values becomes NG.
 4. The servo free mode was added to set the Mac address of LAN. (Dip Switch

No.8: ON)

5. The speed of running test in maintenance mode did not change when the Pen UP speed was specified.

Version 1.11

Release date: October 26, 2016

- Fixed problem
 1. The origin was not memorized when the origin key was pressed the three seconds.

Version 1.10 (Not released)

Release date: October 20, 2016

- Fixed problem
 1. Sometimes the key was not working in the first menu when the language was selecting.
 2. The diagonal line was drawn incorrectly in distance adjustment pattern.
 3. The Y bar hit at X direction end in the running test for the FCX2000-60.
 4. The suffix model setting was changed when the serial number was input.

Version 1.00 (Not released)

Release date: October 6, 2016

- Initial version

End